

Date: Thursday, 8/30/2007 3:51:21 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	PLUG	
Job Number	34366				
Estimate Number	10930				
P.O. Number	N/A		Part Number	D2057	
This Issue	8/30/2007	S.O. No.	N/A	Drawing Number	D2057 REV B
Prsht Rev.	NC	Type	MACHINED PARTS	Project Number	N/A
First Issue	N/A			Drawing Revision	B
Previous Run	31221			Material	N/A
Written By			Due Date	9/30/2007	Qty: 100 Um: Each
Checked & Approved By	<u>John 08.31</u>				
Comment	Est D 02.08.22 Make in Cobra KJ				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R0750	6061-T6 Round Bar .750"
Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s) 11.05' 6061-T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod (M6061T6R0.750) Batch <u>M10315G</u> RP 07/11/05		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max. Do not drill Ø0.191 RP 07/11/05		
3.0	-QC2	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK RP 07/11/05 108		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>QA/STO</u> AS 07/11/05		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE AS 07/11/05 108		

Job Completion



107.11.16

3.1 MANUAL M-11
 3.2 QC2

8F 07/11/15 108
 8F 07/11/15 108

8F 07.11.15 108

3.3 QC8

Page

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/11/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34366
Description: Plug	Part Number:	D2057
Inspection Dwg: D2057	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

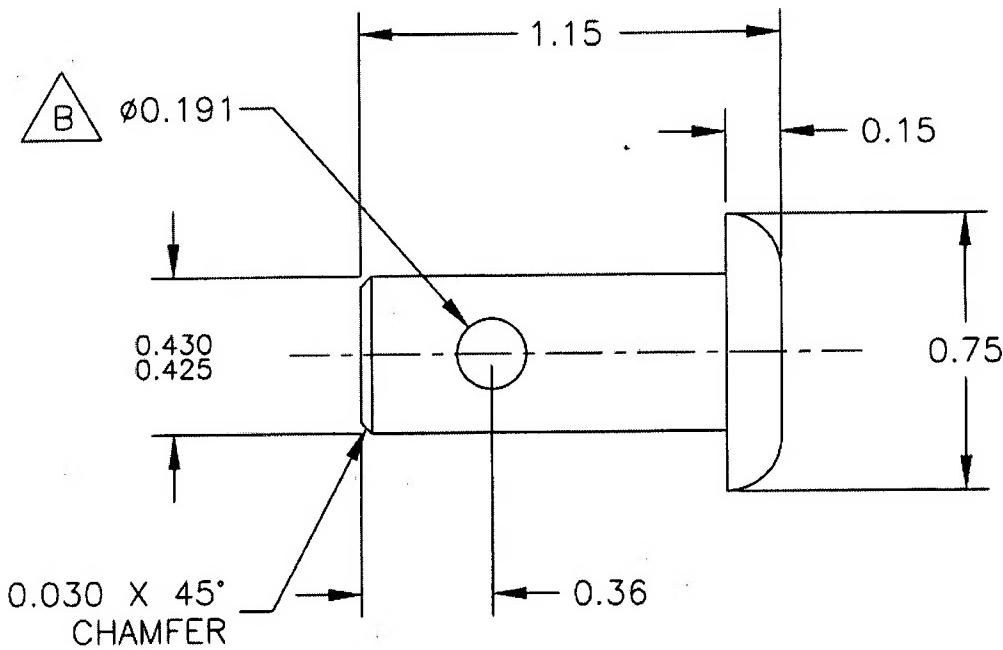
X First Article Prototype

Measured by:	<u>20/87</u>	Audited by:	<u>QnL</u>	Prototype Approval:	N/A
Date:	<u>07/11/05</u>	Date:	<u>07/11/05</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	JLH

DART

DESIGN JB	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>DMH</i>	APPROVED <i>KE</i>	DRAWING NO. D2057
DATE 98.10.15		TITLE PLUG
A	92.03.13	SCALE 2:1
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)

RELEASED
98.10.16 PS

MATERIAL: 6061-T6 ROD (QQ-A-225/8)

FINISH: NONE

BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34366